



FLOTATION

FARM HARD

Firestone





WAITING
— IS A —
LUXURY
— FOR THOSE WHO —
HAVE TIME.

You just had rain, and there's more on the way. That means planting season just turned into a fire drill. The clock is ticking.

Firestone flotation tires give you the head start. Against time. Against the elements. And most importantly, against soil compaction. They're how equipment gets a strong foothold on loose ground without choking the oxygen out of it. And they're how you get the most out of your field under the tightest of deadlines.

— INTRODUCING —

FLOTATION TIRES



FLOTATION 23° - HF-2





HARVEST TIRES



FLOTATION 23° - HF-2

MAXIMUM FLOTATION IN A 23° TIRE.

- Proven 23° tread design provides traction and mobility
- Large air volume allows low inflation pressures for improved traction
- Wide tread distributes weight across large contact area for minimal compaction

Tubeless			New-Tire Dimensions (in.)			Max. Speed 25 mph
Tire Size	Ply Rating	Design Rim Width	Overall Width	Overall Dia.	Bar Height	Max. Load & Infl. (lbs. @ psi)
66x43.00-25	20	36.00	41.3	66.5	2.00	14800 @ 50



FLOTATION 23° DEEP TREAD - HF-3

DEEP TREAD. HIGH FLOTATION.

- 23° deep tread bars for extra traction and wear
- Rounded shoulder minimizes soil disturbance during turns

Tubeless			New-Tire Dimensions (in.)			Max. Speed 25 mph
Tire Size	Ply Rating	Design Rim Width	Overall Width	Overall Dia.	Bar Height	Max. Load & Infl. (lbs. @ psi)
66x43.00-25	10	36.00	41.5	67.8	2.31	9900 @ 25
66x43.00-25	16	36.00	41.5	67.8	2.31	13200 @ 40
73x44.00-32	16	36.00	43.2	74.0	2.41	15200 @ 40
76x50.00-32	20	44.00	48.6	78.5	2.50	18700 @ 45



FERTILIZER TRUCK TIRES



FLOTATION FREE ROLLING - HF-2

GIVES LONGER ROAD WEAR AND FLOTATION IN WET FIELDS FOR FERTILIZER TRUCKS.

- Designed for smooth wear on front positions of fertilizer trucks and free-rolling wheels on tractors, wagons and large implements
- Better steering response and smoother ride
- Front-tire flotation and control in soggy field conditions

Tubeless			New-Tire Dimensions (in.)			Max. Speed 25 mph
Tire Size	Ply Rating	Design Rim Width	Overall Width	Overall Dia.	Bar Height	Max. Load & Infl. (lbs. @ psi)
48x25.00-20	12	20.50	25.0	48.5	1.00	7150 @ 45



FLOTATION 23° (CENTER RIB) - HF-2

FLOTATION WITH A CENTER RIB FOR EXTENDED HARD-SURFACE DRIVING.

- Designed for use on fertilizer truck steering and drive axles
- Proven 23° tread bars for traction in the field
- Wide center “rider rib” provides even wear on hard surfaces

Tubeless			New-Tire Dimensions (in.)			Max. Speed 25 mph
Tire Size	Ply Rating	Design Rim Width	Overall Width	Overall Dia.	Bar Height	Max. Load & Infl. (lbs. @ psi)
48x31.00-20	14	26.00	31.0	48.5	1.00	7400 @ 45



FLOTATION 23° DEEP TREAD - HF-3

DEEP TREAD. HIGH FLOTATION.

- 23° deep tread bars for extra traction and wear
- Rounded shoulder minimizes soil disturbance during turns

Tubeless			New-Tire Dimensions (in.)			Max. Speed 25 mph
Tire Size	Ply Rating	Design Rim Width	Overall Width	Overall Dia.	Bar Height	Max. Load & Infl. (lbs. @ psi)
48x31.00-20	14	26.00	30.5	51.0	1.81	7400 @ 45



SPECIALTY EQUIPMENT TIRES

BRIDGESTONE AMERICAS TIRE OPERATIONS, LLC
AGRICULTURAL TIRE DIVISION

Tire Size	Ply	Description	Article Number	Page
48x25.00-20	12	Flotation Free Rolling TLHF2	360422	11
48x31.00-20	14	Flotation 23° (Center Rib) TLHF2	361984	12
48x31.00-20	14	Flotation 23° Deep Tread TLHF3	361976	13
66x43.00-25	10	Flotation 23° Deep Tread TLHF3	340693	9
66x43.00-25	16	Flotation 23° Deep Tread TLHF3	358312	9
66x43.00-25	20	Flotation 23° TLHF2	375465	8
66x44.00-25	20	Flotation All Terrain WTP TLHF1	371674	15
73x44.00-32	16	Flotation 23° Deep Tread TLHF3	358835	9
76x50.00-32	20	Flotation 23° Deep Tread TLHF3	369702	9

TIRES COVERED

This Limited Warranty covers original-tread Firestone brand bias-ply flotation tires purchased or manufactured after January 1, 2009 (except tires made for or used in pulling contests), if they are used in normal agricultural service. It does not cover tires marked "NO ADJ" or "NA" (non-adjustable), or tires not containing the Firestone serial number. Tires branded DT (damaged tire) are not adjustable for appearance. Tires are adjustable for ride-related conditions only during the first six months of service and up to 1/32nd of an inch of treadwear.

LIMITED WARRANTY

FOR FIRESTONE BIAS FLOTATION AGRICULTURAL TIRES

WHAT IS WARRANTIED

If, before wearing down to 2/32nds of an inch of tread or bar depth remaining, any tire covered by this Limited Warranty becomes unusable for any reason within the manufacturer's control, such tire will be replaced with an equivalent new Firestone tire on the basis set forth in the section titled "Limited Warranty Period and Pro Rata Percentages" on the following page. Some examples of causes or conditions normally beyond the manufacturer's control are:

1. Field or road hazards or stubble damage (e.g., cut, snag, puncture, stubble damage, impact break, tear or chunk in tread, bar or shoulder);
2. Apparent overload or improper inflation pressure or abuse;
3. Wheel misalignment, rim slip, tire/wheel assembly imbalance, mismatching of adjacent tires, or other vehicle conditions, defects or characteristics;
4. Conditions caused by land-leveling or earthmoving operations;
5. Improper repair or improper insertion of sealant, balancing or filler materials;
6. Intentional alteration of either the appearance or the physical characteristics of the tire;
7. Mounting damage or conditions caused by aging or improper storage; and
8. Failure to observe any of the "Owner-User's Obligations" items listed elsewhere in this publication.

LIMITED WARRANTY

FOR FIRESTONE BIAS FLOTATION AGRICULTURAL TIRES

This Limited Warranty is in addition to, and/or may be limited by, any other applicable written warranty you may have received concerning special tires or situations.

LIMITED WARRANTY PERIOD AND PRO RATA PERCENTAGES

BIAS TIRES:

During the first year of service (proof-of-purchase must be attached to claim form), if the tire is worn less than 10%, the tire will be replaced without charge, including normal mounting and service charges.

BIAS TIRES:

Years of Service or Age During	If Worn Less Than	Pro Rata Collection
2nd Year	20%	20%
3rd Year	30%	30%
4th Year	60%	60%
5th Year	80%	80%
6th Year	90%	90%

After the end of the 6th year, coverage expires. 100%

To determine the replacement price, the appropriate pro rata percentage is multiplied by the Firestone owner-user's regular buying price. Appropriate taxes, mounting or other service charges will be added to the replacement price.

LIMITED WARRANTY

FOR FIRESTONE BIAS FLOTATION AGRICULTURAL TIRES

CONDITIONS AND EXCLUSIONS

To the extent permitted by law, Bridgestone Americas Tire Operations, LLC disclaims all warranties express or implied other than the warranties stated in this Limited Warranty, including but not limited to the implied warranties of merchantability and fitness for a particular purpose.

TO THE EXTENT PERMITTED BY LAW, BRIDGESTONE AMERICAS TIRE OPERATIONS, LLC DISCLAIMS LIABILITY FOR ANY SPECIAL, INCIDENTAL, CONSEQUENTIAL AND PUNITIVE DAMAGES, LOSS OF TIME OR PROFITS, LOSS OF VEHICLE USE OR INCONVENIENCE, EVEN IF ADVISED OF THE POSSIBILITY OF SUCH LOSS OR DAMAGES.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

Only the actual owner-user of the covered tires may make an adjustment claim under this Limited Warranty and Commercial Adjustment Policy, and only for tires used in the 50 United States and the District of Columbia.

Nothing in this Limited Warranty is intended to be a representation that failures cannot occur.

LIMITED WARRANTY

FOR FIRESTONE BIAS FLOTATION AGRICULTURAL TIRES

OWNER-USER'S OBLIGATIONS

Proper tire care is necessary to obtain maximum hours of usage and wear.

The owner-user's obligations are to operate tires within tire load and speed limits (at cold air pressures specified by Bridgestone Americas Tire Operations, LLC for load and speed according to individual tire size, type and load capacity), and to maintain proper alignment of wheels.

In case of an adjustment claim, the owner-user must present the tire to an authorized Firestone dealer or store, complete and sign the customer section of the adjustment claim form, attach to the claim form a copy of the proof-of-purchase showing the date the tire was purchased new or proof-of-purchase of the new agricultural equipment that the tire came on, and pay the appropriate replacement price, taxes and service charges for a new, current equivalent Firestone brand tire.

The obligation of Bridgestone Americas Tire Operations, LLC under this Limited Warranty and Commercial Adjustment Policy may not be enlarged or altered by anyone.

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NOTES:

A series of 25 horizontal dotted lines for taking notes.



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